

(12) United States Patent Liao et al.

(54) RUBBER RESIN MATERIAL WITH HIGH THERMAL CONDUCTIVITY AND HIGH DIELECTRIC CONSTANT AND METAL SUBSTRATE USING THE SAME

(71) Applicant: NAN YA PLASTICS CORPORATION, Taipei (TW)

(72) Inventors: Te-Chao Liao, Taipei (TW); Hung-Yi Chang, Taipei (TW); Hao-Sheng Chen,

Taipei (TW); Chia-Lin Liu, Taipei

Assignee: NAN YA PLASTICS

CORPORATION, Taipei (TW)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 425 days.

(21) Appl. No.: 17/975,568

(22)Filed: Oct. 27, 2022

(65)**Prior Publication Data**

> US 2023/0406982 A1 Dec. 21, 2023

Foreign Application Priority Data (30)

Jun. 16, 2022 (TW) 111122320

(51) Int. Cl. C08F 236/06 B32B 15/082

(2006.01)(2006.01)

(Continued)

(52) U.S. Cl.

CPC C08F 236/06 (2013.01); B32B 15/082 (2013.01); **B32B 15/20** (2013.01);

(Continued)

(58) Field of Classification Search

CPC C08F 236/06; C08F 212/08; C08F 212/36; C08F 222/06; B32B 15/20; B32B 15/082; (Continued)

US 12,365,753 B2 (10) **Patent No.:** Jul. 22, 2025

(45) Date of Patent:

(56)

References Cited

U.S. PATENT DOCUMENTS

2020/0053877 A1 2/2020 Liu et al.

2020/0165446 A1 * 2022/0030709 A1 5/2020 Liao C08F 257/02 1/2022 Liao et al.

FOREIGN PATENT DOCUMENTS

113773632 A 12/2021 CN 2008133414 A 6/2008

(Continued)

OTHER PUBLICATIONS

JP2008133414A machine translation (Year: 2008).* WO2022000629A1 machine translation (Year: 2022).*

Primary Examiner — Mark Eashoo Assistant Examiner — Caitlin Norine Illing (74) Attorney, Agent, or Firm — Li & Cai Intellectual Property Office

(57)**ABSTRACT**

A rubber resin material with a high thermal conductivity and a high dielectric constant and a metal substrate using the same are provided. The rubber resin material includes a rubber resin composition, at least one first inorganic filler, and at least one second inorganic filler. The rubber resin composition includes 30 wt % to 60 wt % of a liquid rubber, 10 wt % to 30 wt % of a polyphenylene ether resin, and $20\,$ wt % to 40 wt % of a crosslinker. A molecular weight of the liquid rubber ranges from 2500 g/mol to 6000 g/mol. The at least one first inorganic filler is selected from the group consisting of aluminum oxide, boron nitride, magnesium oxide, zinc oxide, aluminum nitride, silicon carbide, and aluminum silicate. The at least one second inorganic filler is selected from the group consisting of silica, strontium titanate, calcium titanate, and titanium dioxide.

11 Claims, 1 Drawing Sheet

