

Al 99.0 Cu W/R

EN ISO 18273 - S Al 1100 (Al99,0Cu)
AWS A5.10: ER/R 1100

Characteristics: Not heat-treatable wrought pure Aluminium 1xxx group.

Description: Pure Aluminium with high conductivity and corrosion resistance.

Application: used for GMAW and GTAW welding processes, this alloy is highly resistant to chemical attack and weathering. Al99,0Cu alloy is used also for flame and arc spray metallizing.

Approvals: -

Chemical composition according to EN ISO 18273 [%]:

	Si	Fe	Cu	Mn	Mg	Cr	Zn	V	Ga	Ti	Zr	Al	Be	other each	other total
min.	-	-	0.05	-	-	-	-	-	-	-	-	99.00	-	-	-
max.	Si + Fe 0.95	0.20	0.05	-	-	-	0.10	-	-	-	-	-	0.0003	0.05	0.15

Remark: maximum value unless shown as a range or a minimum.

Mechanical properties: (as-welded)

min R _m [N/mm ²]	85
Rp 0,2 [N/mm ²]	38
A [%]	30
Solidus [°C]	647
Liquidus [°C]	658

Gas: EN ISO 14175 – I1 (Ar), I3 (Ar-He)

Winding: precision layer wound wire

Polarity: MIG=+ TIG ~

Available sizes:

Wire: diam. 0.80-1.00-1.20-1.60-2.00-2.40-3.17 mm

D100	0,5 kg	plastic spool	
D200	2,0 kg	plastic spool	
D300	7,0 kg	plastic spool	6,0 kg @ d.0.8 mm
BS300	7,0 kg	basket spool	
K415	10 kg	basket ring	
D355	18 kg	plastic spool	
B400	40 kg	basket spool	

Round drum 80 kg – SQUARE173 173 kg

Rods: diam 1.60-2.00-2.40-3.20-4.00-5.00 mm x 1000 mm
10 kg – 5 kg cardboard box

Both wire and rods available in FIDAT boxes or neutral boxes